

## Installation and maintenance

**Vedolux 350 | Vedolux 450 | Vedolux 650**



# Contents

<b>To be completed when the boiler is installed.....</b>	<b>4</b>	<b>Control panel .....</b>	<b>18</b>
<b>Checklist - installation engineer.....</b>	<b>5</b>	<b>Aggregate test - installation engineer.....</b>	<b>19</b>
<b>Congratulations on making a good choice! .....</b>	<b>6</b>	<b>Starting the boiler.....</b>	<b>20</b>
<b>Safety and handling.....</b>	<b>7</b>	First firing	
<b>Operation .....</b>	<b>8</b>	Turbulators	
Combustion control		Flue gas temperature	
Output reduction		<b>Firing - Operation .....</b>	<b>21</b>
Switching off the boiler		Settings	
Residual heat		Opening the hatches	
Frost protection		Wood filling - ignition	
Restart after power cut		Two ways of lighting the boiler	
Hatch lock		Starting firing	
Safety functions		Filling when the boiler is in operation	
Over temperature in the boiler		Display when the boiler is switched off	
Max. temperature thermal relay, STB		Flue gas temperature too high	
<b>Technical data.....</b>	<b>9</b>	Safety functions	
<b>Dimensions .....</b>	<b>10</b>	Over temperature in the boiler	
Flue pipe		<b>Handling wood.....</b>	<b>24</b>
<b>Overview .....</b>	<b>11</b>	Wood	
<b>Installation - General.....</b>	<b>12</b>	Storage	
<b>System principle.....</b>	<b>13</b>	Heat content	
<b>Pipe installation.....</b>	<b>14</b>	<b>Sweeping - ash removal.....</b>	<b>25</b>
Minimum distance		Sweeping	
Flue pipe		Sweeping the chimney	
Accumulator system		Cleaning the fan	
Pipe connections		<b>Maintenance .....</b>	<b>26</b>
Expansion system		Ceramics - grate	
Thermal relay		Venting/filling	
Filling/draining		Safety valves	
Venting		Closed expansion system	
<b>Electrical connection.....</b>	<b>16</b>	Max. temperature thermal relay, STB	
O <sub>2</sub> probe		Action in connection with a risk of freezing	
Temperature sensor		Heating system switched off	
Air control actuator		Draining the boiler	
Charging pump		Air control actuator	
Flue gas fan		Cleaning the boiler	
Mains connection		<b>Menu system .....</b>	<b>28</b>
Fuse		<b>Menu - Information - Current operating status..</b>	<b>29</b>
Max. temperature thermal relay		Boiler temperature setpoint	
<b>Wiring diagram .....</b>	<b>17</b>	Boiler temperature	
		Flue gas temperature setpoint	

# Contents

Flue gas temperature	
O <sub>2</sub> value setpoint	
O <sub>2</sub> value	
Carbon dioxide value setpoint	
Carbon dioxide value	
Flue gas fan status	
Charging pump status	
Opening position, primary air damper	
Opening position, secondary air damper	
Lambda value	
Combustion efficiency	
Incidents of over temperature/number of operating hours	
Over temperature during the past 10 firings	
Operating time	
Software version number	
The regulator's serial/production number	

## **Menu - Aggregate test..... 31**

Calibrating the O <sub>2</sub> probe	
Checking the fan	
Checking the charging pump	
Checking the primary motor	
Checking the secondary motor	
Checking the illumination of the display	
Checking the ❄ indication	
Checking the ⓘ indication	
Checking the ⚠ indication	

## **Safety test, Efficiency test..... 32**

Max. temperature thermal relay	
Thermal valve	

## **Menu - Settings ..... 33**

Enter code	
01:Language	
02:Boiler setpoint	
03:TRG setpoint	
04:O <sub>2</sub> setpoint	
05:TAD start	
06:Switch off	
10:V1 replacement air	
11:V2 replacement air	

## **Menu - Warnings and alarms..... 34**

Max. temperature thermal relay tripped	
Incorrect measured values for boiler temperature	
Flue gas temperature too high	
Over temperature	
Incorrect measured values for flue gas temperature	
Frost protection	
Incorrect measured values for O <sub>2</sub> probe	

## **Troubleshooting ..... 36**

Boiler burns poorly	
Smoke from boiler in boiler room	
High flue gas temperature	
Tar and a lot of soot in the tubes	
Heat is not transferred from the boiler to the accumulator	
Fan does not start	
Safety valve opens when the system gets hot	

## **Summary - faults, functions and control measures..... 37**

Power cut	
Over temperature in boiler	
Incorrect measured value for boiler temperature	
Incorrect measured value for flue gas temperature	
Incorrect measured value for O <sub>2</sub> probe	
Switch off on flue gas temperature	
Frost protection	
Protection for flue gas fan and flue gas temperature sensor	
Safety test	
Calibration of O <sub>2</sub> probe	
Safety functions	
TAD start	

## **Component specification ..... 39**

# To be completed when the boiler is installed

Boiler: ☐ Vedolux 350      ☐ Vedolux 450      ☐ Vedolux 650

Production number: .....

Installation date: .....

Pipe installer: .....

Phone: .....

Electrician: .....

Phone: .....

Other: .....  
.....  
.....  
.....  
.....  
.....  
.....  
.....  
.....  
.....  
.....

# Checklist

To be completed by installation engineer:

- ☐ Boiler installed according to these instructions.
- ☐ Chimney tested for leaks and approved for wood firing, and meets the requirements of the boiler.
- ☐ Installed so that the fan and boiler can be easily cleaned.
- ☐ Flue pipe is connected to the chimney so that there are no gas and dust leaks.
- ☐ Thermal valve (STW) has been fitted.
- ☐ Expansion tank volume correctly dimensioned. Pay attention to prepressurisation in a closed tank.
- ☐ System has been filled with water, vented and checked for leaks. Pay attention to system pressure.
- ☐ Safety valve has been tested and its drainage pipe has been laid to a drain.
- ☐ Boiler connected to mains power.
- ☐ Aggregate test performed, O<sub>2</sub> probe calibrated and boiler correctly programmed. See "Starting the boiler".
- ☐ User has been informed about how the system is operated and how it works.

# Congratulations on making a good choice!

## Wood boiler with inverted combustion and lambda control for large properties

This manual describes the installation and operation of the Vedolux 37. These heater meets the 2020 U.S. Environmental Protection Agency's cord wood emission limits for wood heaters sold after May 15, 2020. Under specific test conditions, these heaters has been shown to deliver heat rates as specified in the technical data in this manual.

### Vedolux 350, 450 and 650

- are wood-fired boilers with a suction fan, designed for heating properties.
- must be fired in combination with an accumulator.
- have environmental approval.
- are designed for half-metre wood.
- are designed for connection to an external water heater suitably located in the accumulator.

### Ceramic combustion chamber

The combustion chamber is designed for reversed combustion. The depth of the combustion chamber is 19.7 in.

### How it works

Vedolux -350, -450 and -650 use inverted combustion. The suction flue gas fan causes the flames to move downwards through the grate. The gases remaining are combusted in the ceramics.

The hot flue gases then continue through the boiler's flues, where the heat is absorbed, and then up through the chimney.

### Sweeping

All flues in the boiler are swept from the same hatch on the front of the boiler. As the flues are round, it is not possible to miss any inaccessible corners when sweeping.

### Chimney

Vedolux -350, -450 and -650 have a suction fan which means that the boiler has minimal requirements for the chimney conditions.

### Accumulator tank

To achieve the best combustion and efficiency, and to meet the environmental requirements for wood firing, the boiler must be fired in combination with an accumulator tank.

### Lambda control

Vedolux -350, -450 and -650 are fitted with lambda control, which guarantees optimum combustion. The result is high efficiency with minimum environmental impact.

### Included in the delivery

- Sweeping tool
- Power cables for mains and charging pump
- Turbulators
- LPG ignition
- Flue pipe to rear
- NPT adapters

### Accessories

Vedolux 350 and 450

- |                         |                |
|-------------------------|----------------|
| • Flue pipe upwards     | art. no.: 2942 |
| • Accumulator control 3 | art. no.: 2912 |

Vedolux 650

- |                         |                |
|-------------------------|----------------|
| • Flue pipe upwards     | art. no.: 2940 |
| • Accumulator control 6 | art. no.: 2914 |

# Safety and handling

- Read these instructions carefully before installation and ignition. Keep the instructions close to the boiler.
- This wood heater needs periodic inspection and repair for proper operation. It is against federal regulations to operate this wood heater in a manner inconsistent with operating instructions in this manual
- Correct installation in combination with correct adjustment and continuous service will produce high operational reliability and good heating economy.
- Contact a chimney sweep before changing fuel type.
- Contact the public authorities regarding restrictions on burning solid fuel in a densely built-up area.
- Only authorised persons may work on the boiler.
- Switch off the operating switch before any service/repair
- Never carry out maintenance work/ service on pressure-bearing parts when they are pressurised.
- The boiler must not be modified, changed or converted in any way.
- The boiler may not be used by children or people with physical or mental impairments. Nor by children/people who lack knowledge about the boiler. Children may not play with the boiler and connect accessories.
- Never place any combustible material on the boiler or flue pipe.
- Risk of crushing! Never touch the lambda dampers when the boiler is switched on.
- The hatch lock prevents the boiler's hatches from being opened unintentionally.
- Be careful if you need to open the boiler's hatches during operation. If the hatch is opened too fast, flames may shoot out.
- Always contact your installation engineer for service.
- The type and production number of the boiler must always be specified when contacting Värmebaronen. See the boiler's rating plate.
- Värmebaronen AB reserves the right to change the specification, in accordance with its policy of continuous improvement and development, without prior notice.

The following icons are used in these



*Tells you what you should or should not do to avoid a component, the boiler, a process or the environment from being*



*Tells you what you should or should not*



*Electrical hazard!*

- Subject to amendments and printing and proofreading errors

This wood heater has a manufacturer-set minimum low burn rate that must not be altered. It is against federal regulations to alter this setting or otherwise operate this wood heater in a manner inconsistent with operating instructions in this manual.

Warranty; please contact your local dealer, you find the contact information and warranty details in the warranty manual.

# Operation

## Combustion control

The combustion in Vedolux boilers is set automatically via the O<sub>2</sub> value for optimum combustion

## Output reduction

A high boiler temperature produces a high charging capacity but increases the risk of an over temperature situation. To minimise this risk, reduce the boiler's power by approximately 20% if the boiler temperature exceeds the desired boiler temperature by more than 35°F. The power is reduced by closing the primary air damper so that the flue gas temperature falls.

## Switching off the boiler

The boiler can be switched off automatically or manually. When the wood has been burned up, the boiler is switched off via the O<sub>2</sub> value (there is also an option to do this via the flue gas temperature). The boiler is switched off when it has been in operation for at least 45 minutes and when the O<sub>2</sub> value has subsequently been over 14% for 15 minutes. After the boiler has been switched off, the flue gas fan is stopped and the primary air damper closed. The secondary air damper is open 25% until the flue gas temperature is lower than 210°F. This position should be standard as it reduces the cooling of the boiler via the chimney. The remaining embers make the next firing easier and result in the minimum possible emissions during firing.

If the boiler is set to be switched off via the flue gas temperature, it is switched off 15 minutes after the flue gas temperature is less than 25% of the nominal value. This option should only be used if the wood is bulky or damp.

## Residual heat

If the boiler's temperature rises to 113°F after the wood has burned up, the charging pump starts in order to withdraw the remaining heat from the boiler. The charging pump is in operation for at least three minutes.

## Frost protection

If the boiler temperature falls to 45°F, the charging pump starts. This reduces the risk of freezing on account of the flowing water.

When the boiler temperature rises to 46°F, the charging pump is switched off.

## Restart after power cut

When the power returns, the secondary air damper is opened fully for 30 seconds so that the chimney is ventilated. The operating status is then restored to the status before the power cut.


## Hatch lock

The boiler's hatches are locked to prevent unintentional opening.

## Safety functions

If the boiler has not been fired for seven days, the flue gas fan starts for two minutes and ventilates the boiler with fresh air to keep it dry. The charging pump operates at the same time for ten seconds.


## Over temperature in the boiler

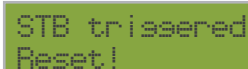
When the accumulator tank is fully charged because too much wood has been inserted, the boiler temperature rises to over 194°F and an over temperature situation arises. In this case, the flue gas fan is stopped and the primary air damper is closed, while the secondary air damper is opened to 25%.  indication flashes and the display shows:



Over temp.  
DO NOT OPEN!

## Max. temperature thermal relay, STB

If the boiler temperature rises over 203°F, the max. temperature thermal relay is triggered. The reason may be too much wood or a fault in the heat removal, charging pump or charging valve. The flue gas fan and charging pump are stopped and the primary air damper is closed, while the secondary air damper is opened 25%.  indication lights up and the display shows:



STB tripped  
Reset!



# Technical data

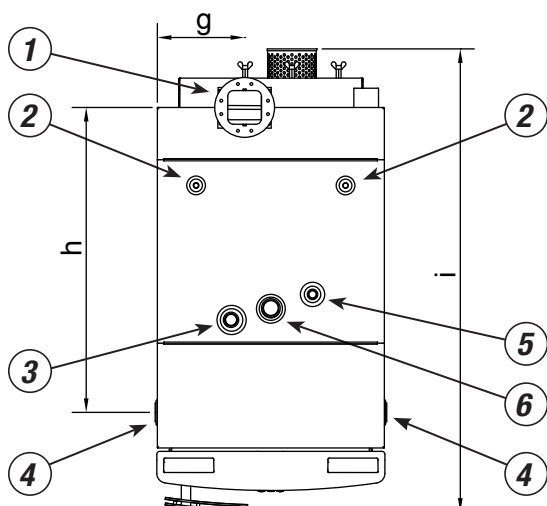
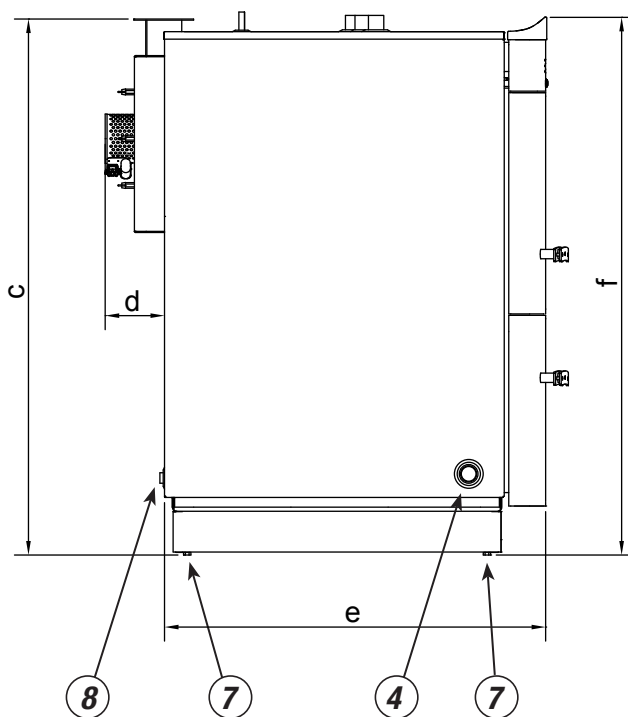
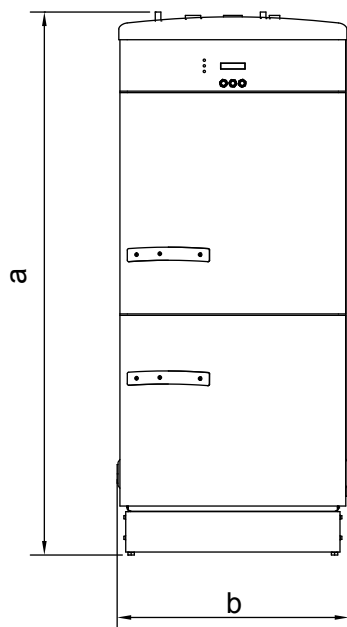
## General information

Vedolux		350	450	650	
Weight	empty	1053	1 234	1609	lb
	full of water	1366	1 609	2050	lb
Water volume		37	44,9	52.8	gal
Fuel	length	wood			in
	moisture content	19.7 16 ±8			%
Wood store	volume	27.4	38.8	56.5	gal
	depth		21.7		in
Filling hatch	w x h	13.8 x 10.4	13.8 x 12,8	15.8 x 16.5	in
Burn time	with full wood store	3.4	3.8	3.6	h
Power	nominal	119.4	136,5	221.8	kBTU/h
Pressure	design	36.26			psi
	test	62.37			psi
Temperature	max.	220			°F
Chimney requirements	height	≥16.4			ft
	draught during operation	-15			Pa
	diameter	5.9	6	7.1	in
Flue gas temperature	nominal output	214	360	266	°F
Flue gas flow rate		1	0.99	1.3	oz/s
Operation, natural ventilation/fan		with flue gas fan			
Condensing/non-condensing		non-condensing			
Excess/negative pressure at flue gas outlet		negative pressure			
Return temperature	min.	≥ 122			°F
Temperature range		167 – 185			°F
Accumulator volume	min.	396	582	770	gal
Cooling coil, incoming cold water	connection pressure	≥ 29			psi
	temperature	< 60			°F
	minimum cooling water volume	≥ 8.8			gal
Boiler class in accordance with EN 303-5		Class 5			
Voltage		115 V~ ±10%, 60 Hz			
Current consumption	max.	2			A
Power without any additional appliances connected	operation, max.	230			W
	standby	8			W
IP class		IPX1			
Max. temperature thermal relay (STB)	breaking temperature	212 +0/-41			°F
Ambient temperature	during operation	0 – 86			°F
Noise level during operation		51	50	50	dB
Manufactured to		PED 97/23/EC article 3.3			
Pressure drop, water side	Vedolux 350	q = 0.2 gal/s, Δt = 50°F: 0.17			psi
		q = 0.1 gal/s, Δt = 68°F: 0.03			psi
	Vedolux 450	q = 953.5 gal/h, Δt = 50°F: 0.15			psi
		q = 476.7 gal/h, Δt = 68°F: 0.04			psi
	Vedolux 650	q = 1320 gal/h, Δt = 50°F: 0.17			psi
		q = 660 gal/h, Δt = 68°F: 0.04			psi

Certified by Guardien Fire Test Labs

UL 391, ETLM 78-1, ASTM E1509, CSA B-366.1,  
Tested according to method 28 WHH PTS

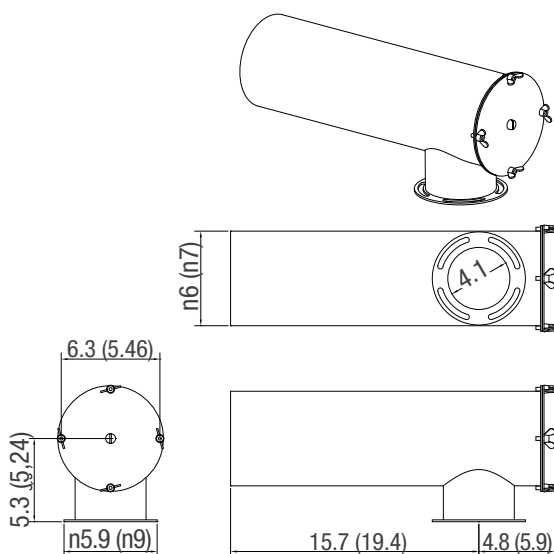
# Dimensions



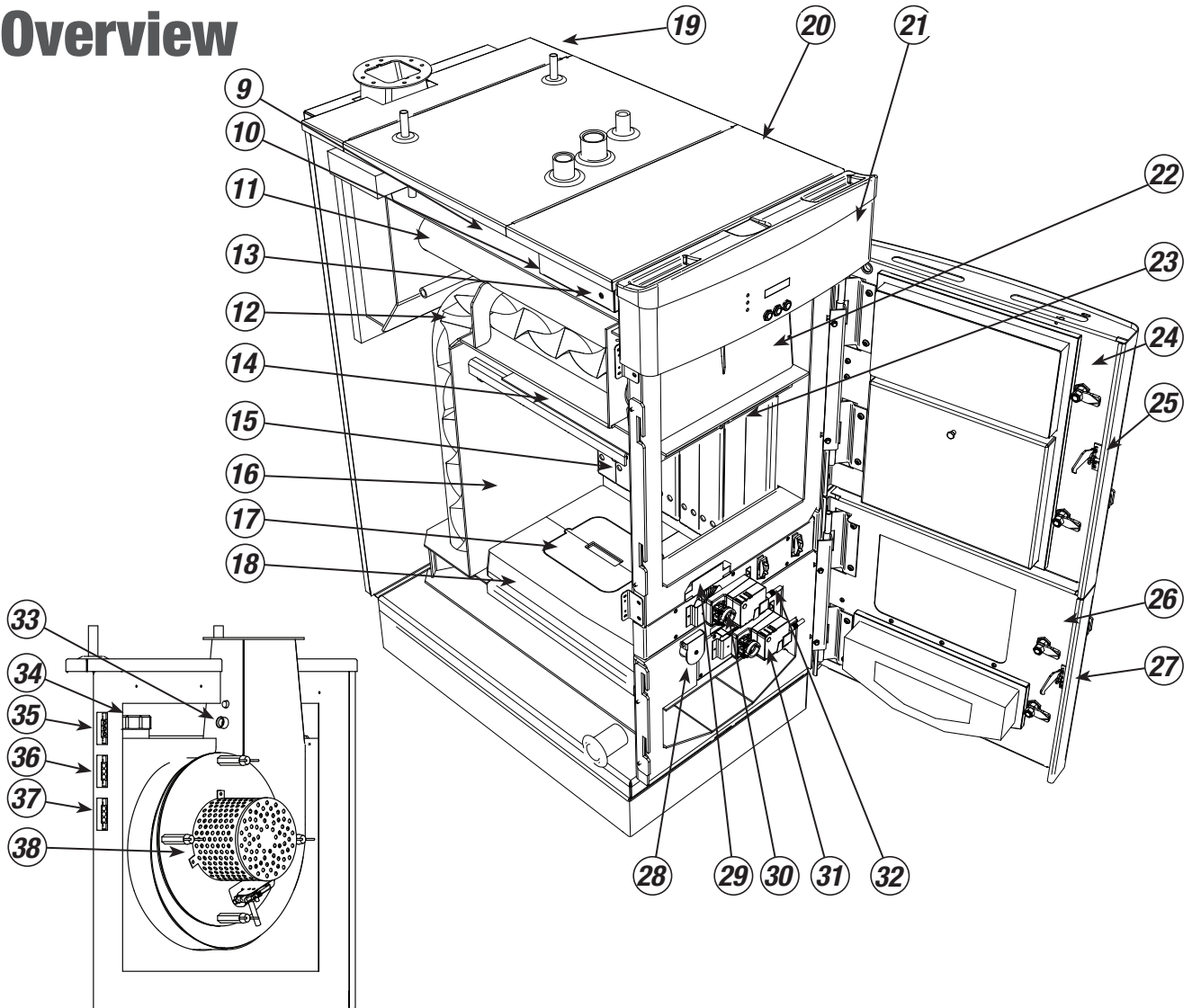
	Vedolux 350	Vedolux 450	Vedolux 650	
a	57,68 +0,79, -0	65,55 +0,79, -0	75,31 +0,79, -0	in.
b	25,2	25,2	27,01	in.
c	56,46 +0,79, -0	64,76 +0,79, -0	75,28 +0,79, -0	in.
d	6,3	6,3	6,1	in.
e	40,35	40,35	40,75	in.
f	56,69 +0,79, -0	65 +0,79, -0	70,47 +0,79, -0	in.
g	9,17	9,17	10,2	in.
h	32,09	32,09	32,09	in.
i	49,02	49,02	49,02	in.

## Flue pipe

Different dimensions for Vedolux 650 in brackets.



# Overview



1. Flue pipe connection.
2. Cooling coil, DN 15.
3. Expansion connection/safety valve/Rp 1"/NPT G25.
4. Return from accumulator tank/drain, Rp 1 1/4"/ NPT G32.
5. Connection, sensor thermal valve, Rp 1/2"/ NPT G15.
6. Flow line to accumulator tank, Rp 1 1/4"/NPT G32.  
Can be used as lifting sleeve.
7. Adjustable foot bolts.
8. Drain, Rp 1/2"/NPT G15.
9. Boiler temperature sensor (inside electronics box).
10. Box with boiler's electronics.
11. Upper flue gas tubes, 4, with turbulators.
12. Lower flue gas tubes, 4, with turbulators.
13. Resetting the max. temperature thermal relay (STB).
14. Bypass plate.
15. Air plates, detachable.
16. Wood store.
17. Grate.
18. Ceramics.
19. Rear cover plate, detachable.
20. Front cover plate, detachable.
21. Display/control panel.
22. Soot hatch.
23. Bypass damper.
24. Wood insertion/soot hatch.
25. Latch, wood filling hatch.
26. Ash hatch.
27. Latch, ash hatch.
28. Opening for LPG ignition.
29. Back-pressure damper, primary.
30. Motor/damper, primary air.
31. Motor/damper, secondary air.
32. Back-pressure damper, secondary.
33. Flue gas temperature sensor.
34. O<sub>2</sub> probe.
35. Mains connection, 115 V~.
36. Supply, 115 V~, flue gas fan.
37. Supply, 115 V~, charging pump.
38. Fan.

# Installation

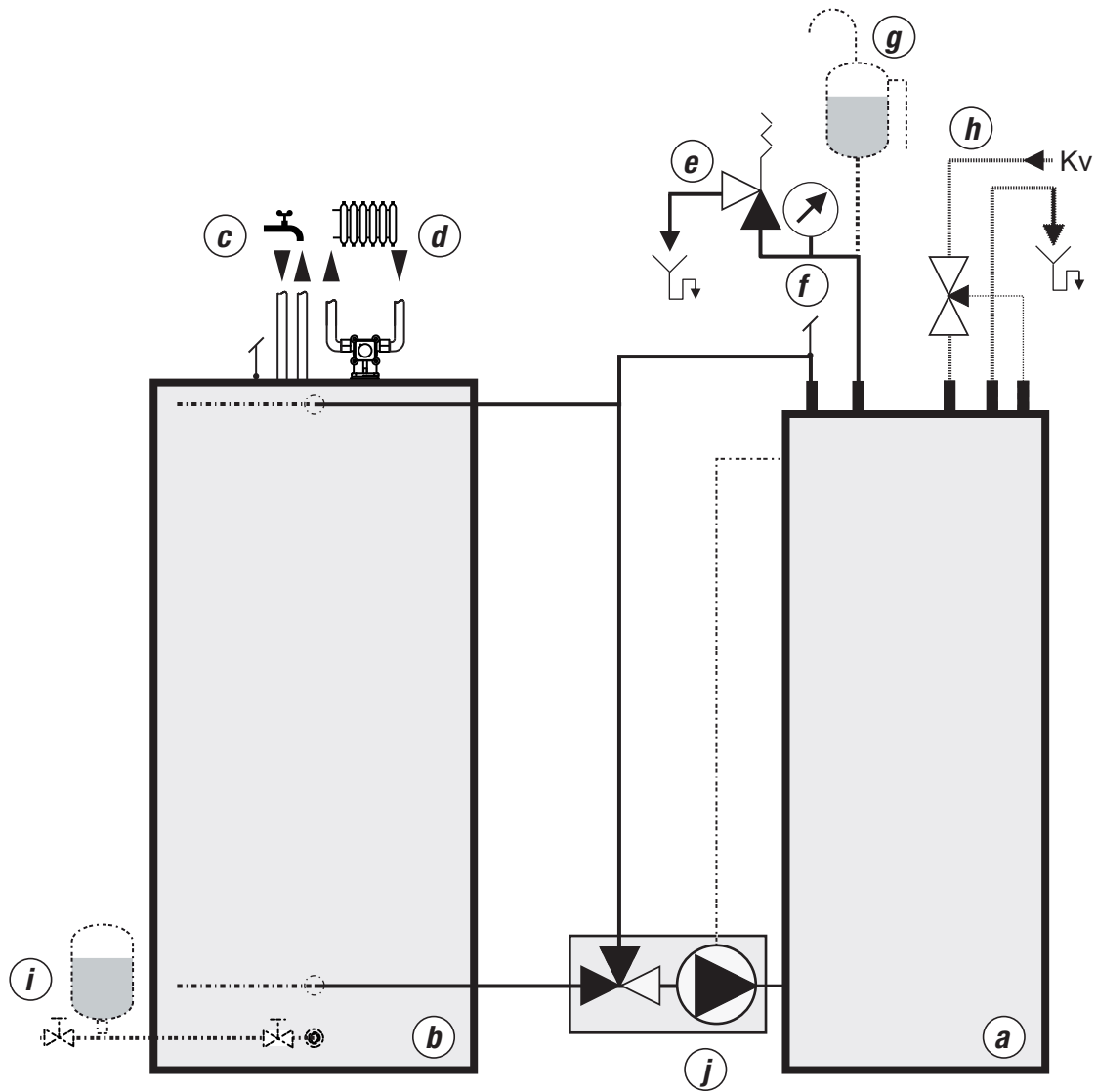


*Installation must take place according to existing regulations and standards.*

- The boiler must be placed indoors in a boiler room designed to meet the existing regulations.
- The installation site must withstand the weight of the boiler, the accumulator tank and any chimney.  
The boiler may be loaded with maximum 220 lb of the chimney's weight vertically downwards.
- There must be a fresh air intake with at least the same area as the chimney. Any mechanical ventilation in the room must not create any negative pressure that disturbs the operation of the boiler.
- The existing standards for minimum distance to combustible material must be met.  
The minimum distance for removing the flue gas fan = minimum 4 in free space behind the flue gas fan. Ensure that the provisions for sweeping meet the existing regulations.
- Adjust the foot bolts so that the boiler is horizontal.
- The flue pipe must be connected according to existing standards. It is important for all connection points and flues not to leak dust and gas. If the boiler is connected higher up the chimney than a previous boiler was connected, the lower, inactive part must be filled.
- The boiler must be connected to an open or closed expansion system.
- The boiler must be connected to an accumulator system. The boiler shall be operated at nominal output and charge the accumulator. Output from the accumulator can be adjusted to correspond the heat demand. The installation must have accumulator control.
- A temperature limiter, thermal valve (STW), must be fitted.
- No work must take place on the boiler's cover plates as it can damage the boiler's electrical equipment.
- The boiler is not designed for oxygenated water. Hard, calcareous water is not suitable in a plumbing and heating context. If you have your own well, the water quality must be checked so that it does not cause damage. Copper in the pipes must not be subjected to abnormally aggressive water. A water analysis will give you the necessary information. If the water quality is poor, a water filter must be installed.
- The turbulators and the draught damper can be used to adjust the flue gas temperature if there is a risk of condensation in the chimney.
- The boiler must be installed in a way to prevent problems caused by smoke, the general recommendation is that the chimney shall be one meter higher than the highest part of the roof. Avoid installation in highly urbanized areas, or if the surrounding buildings are higher than the chimney.

# System principle

This is a system in principle. The actual system must be installed according to existing rules and the instructions provided by each manufacturer for its product.



- a. Vedolux
- b. Accumulator system
- c. Hot tap water
- d. Heating circuit
- e. Safety valve

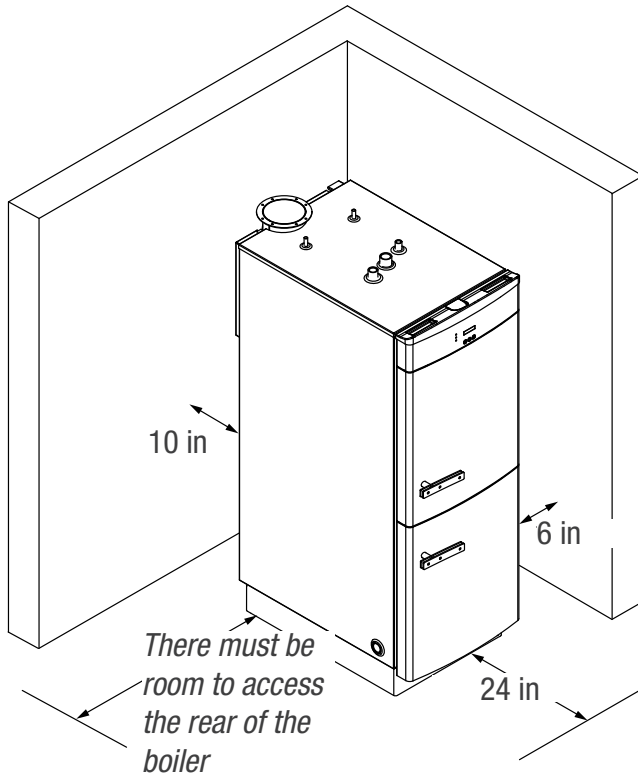
- f. Manometer
- g. Open expansion tank
- h. Thermal valve, STW
- i. Closed expansion tank
- j. Accumulator control

# Pipe installation



**Installation must take place according to existing regulations and standards.**

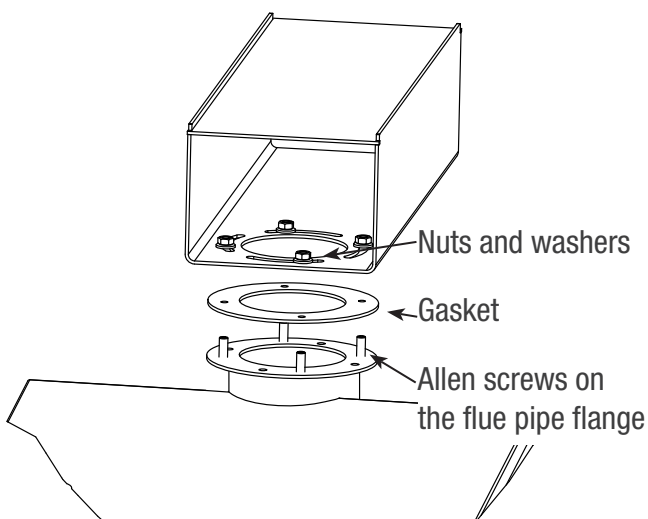
## Minimum distance



## Flue pipe

The flue pipe can be fitted at various angles. Take into account:

- Minimum possible distance between boiler and chimney.
- Access for sweeping.
- Leakproof connections.



## Accumulator system - control

The boiler must be connected to an accumulator system with accumulator control.

The accumulator control prevents the return temperature to the boiler being too low, which minimises the risk of condensation in the combustion chamber. The accumulator system's charging pump is controlled by the boiler's control equipment.

## Pipe connections

The pipes to the accumulator system must be as short as possible, with as few bends as possible. The pipes must be laid to eliminate air pockets and to achieve self-circulation.

The minimum recommended pipe dimension is 1.1 in for Vedolux 350 and 450, and 1,38 in for Vedolux 650.

## Expansion system

The volume of the expansion tank is dimensioned according to the prevailing conditions. The recommended values for this are that the volume, for an open system, must be approximately 5% of the system's total volume or approximately 15% for a closed system.

To avoid oxygenation of an open expansion system, the distance between the highest point of the heating system and the expansion tank must not be less than 98.5 in.

The expansion tank is connected in an unisolatable, uninterruptible rise from the boiler's expansion connection.



**To avoid damage in the event of any blockage in the expansion system, the boiler should be fitted with a safety valve.**

In a closed system, the boiler must be fitted with a vent valve and an approved safety valve, connected in an uninterruptible connection from the connection on the top of the boiler. The drainage pipe of the safety valve must be laid to the floor drain with the mouth visible.

# Pipe installation



*The opening pressure of the safety valve is determined by the component in the system that tolerates the lowest pressure.*

A closed expansion tank is best connected in the manner shown in the system in principle.

## Thermal valve

A thermal valve, STW, must be connected to the boiler's cooling coil. The function of the valve is to limit the boiler temperature if the boiler has no power or if the flow, the cooling, ceases. The valve admits cold water, which cools the heat so that the temperature of the boiler does not exceed 230°F.

An adequate volume of cooling water must be present (see the data for the cooling coil) regardless of whether the water supply is your own or municipal.

The valve's opening temperature must be 203 – 207°F and it must be fully open at 230°F.

The valve's drainage pipe must be laid to a floor drain. Follow the instructions of the valve manufacturer and the existing standards and regulations.

## Filling/draining

The boiler must be fitted with one or more valves for filling and draining. The boiler is best filled with a fixed filling line.

## Venting

The installation must be such that air is automatically vented via the expansion line and/or via bleed valves.



# Electrical connection



**The installation must be carried out according to existing rules and standards under the supervision of a qualified electrician.**

**The boiler must be preceded by an all-pole main breaker.**

**The boiler is protected with a maximum 10 A fuse.**

**The boiler is connected to the mains power and a charging pump is connected to the boiler. Necessary connections are made with connectors on the rear of the boiler.**

For the location of the components, see 'Overview'.

The boiler temperature sensor and the max. temperature sensor's bulb are located inside the electronics box.

The electronics box and the sensors are accessible when the front cover plate has been removed.

The O<sub>2</sub> probe and the flue gas temperature sensor are accessible when the boiler's rear cover plate has been removed.



**If the boiler is connected to an emergency power unit, this must produce a pure sine wave. Otherwise, the boiler's electrical components may be damaged.**

## a. O<sub>2</sub> probe

Terminal 1: O<sub>2</sub> probe -, grey.  
Terminal 2: O<sub>2</sub> probe +, black.  
Terminals 3 - 4: probe heating, white.  
Heating element output: 12 V~ / 16 VA.

## b. Temperature sensor

Terminals 1 - 2: flue gas temperature sensor.  
Terminals 3 - 4: boiler temperature sensor.  
Sensor type: Pt100.  
Measurement range: flue gas temperature sensor, -4..+930°F.  
boiler temperature sensor, -4..+930°F.

R/T values:

T (°F)	32	68	212	392
R (Ω)	100.0	107.8	138.5	175.8

The temperature sensors are not polarised.

## c. Air control actuator

Terminal 3: power supply, 24 V~, black.  
Terminal 4: power supply, 24 V~, red.  
Terminal 5: secondary control signal, Y+, white.  
Terminal 6: primary control signal, Y+, white.  
Control signal output: 2 - 10 V= / max. 3 mA.

## d. Charging pump

Connections with connectors on the rear of the boiler.

Charging pump output 115 V~ / max. 2.5 A.

On circuit board: Terminal 12: L, phase connection.  
Terminal 13: N, neutral connection.  
Terminal 14: PE, protective earth connection.

## e. Flue gas fan

Terminal 15: L, phase connection.  
Terminal 16: N, neutral connection.  
Terminal 18: PE, protective earth connection.  
Fan output 115 V~ / max. 2.5 A.

## f. Mains connection

Connections with connectors on the rear of the boiler.

Voltage: 115 V~, 60 Hz.

On circuit board: L1: phase connection.  
PE: protective earth connection.  
N: neutral connection.

## g. Fuse

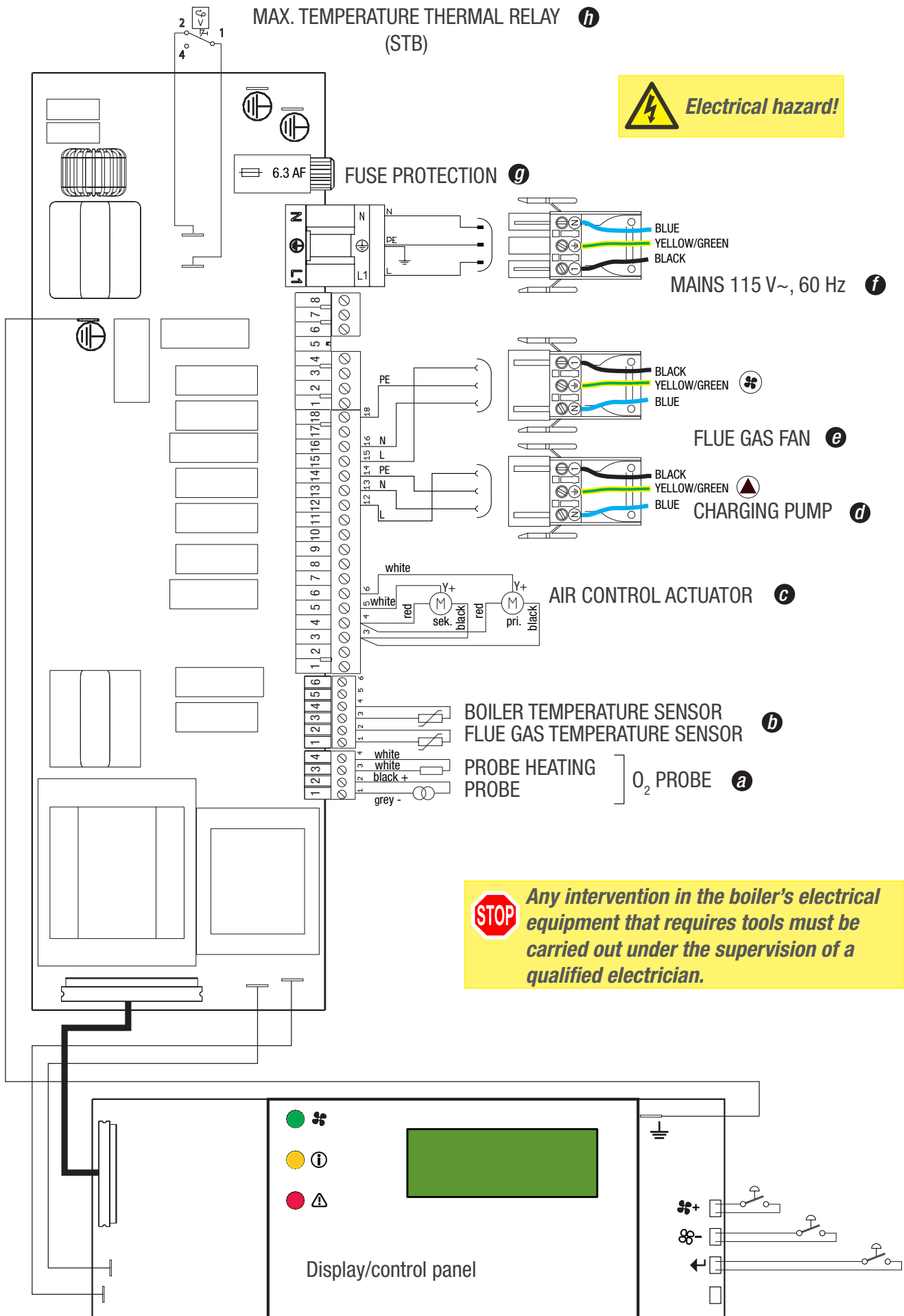
Glass tube fuse: 5 x 20 mm / 6.3 quick-acting.

## h. Max. temperature thermal relay

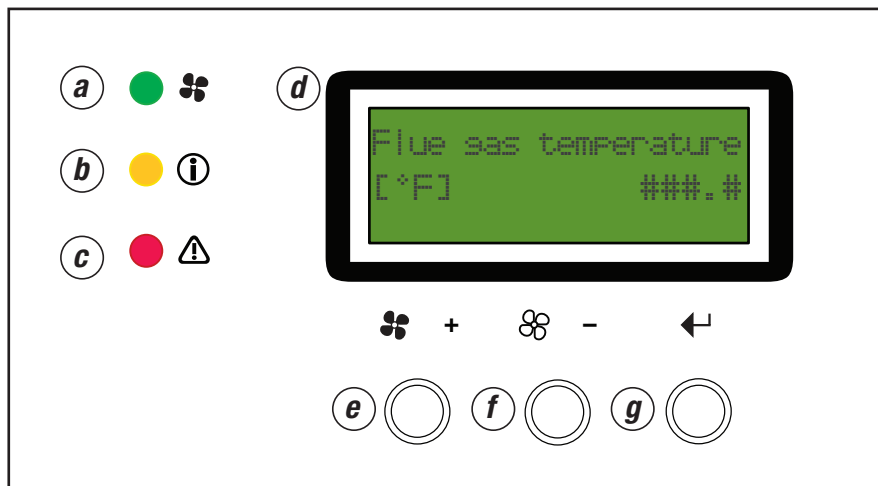
Max. temperature thermal relay (STB): 212 +0/-41°F.



# Electrical connection



# Control panel



## This is how the control panel works:

All settings are set on the panel. It also displays information on temperature and operation.

Get into the habit of always paying attention to what the display shows in connection with all activities relating to the boiler.

Press a key once to light up the display. Press twice to use the key's function.

## Description

- a. : Green indication, lights up when the boiler is started with the key. Goes out when the boiler is switched off because the wood has been burned up or with the key.
- b. : Yellow indication, lights up for a warning.
- c. : Red indication, lights up for an alarm. No boiler operation possible. Flashes when no correct boiler operation is possible.
- d. Display, shows operating data and settings. When the boiler is switched off, the illumination goes out after 15 minutes.
- e. : Used primarily to:
  - start firing.Used also for settings.
- f. : Used for emergency shutdown of the boiler, for example when there is no water in the heating system and if the O<sub>2</sub> probe or flue gas temperature sensor is defective. Used also for settings.
- g. : Used to access menus and confirm a selection in a menu.

# Aggregate test

See 'Menu system' for procedure.

The test is available only when the boiler is not in operation.

Press and at the same time to end the test.

**There must be no fire or embers in the boiler when calibrating the O<sub>2</sub> probe.**

Information			
Aggregate test	O <sub>2</sub> sensor + Test end [+&-]	Calibrate, takes 10 minutes → No calibration, on to next test step.	Calibration [sek] ###
Safety test			
Settings			
E N D			
	Exhaust fan +- Test end [+&-]	: fan started. : fan stopped. : next test step.	
	Load PUMP +- Test end [+&-]	: charging pump started. : charging pump stopped. : next test step.	
	Primary motor +- Test end [+&-]	: primary air damper opened : primary air damper closed. : next test step.	
	Second. motor +- Test end [+&-]	: secondary air damper opened. : secondary air damper closed. : next test step.	
	C/O contact +- Test end [+&-]	Not used! : next test step.	
	Door opener - Test end [+&-]	Not used! : next test step.	
	Lighting +- Test end [+&-]	: display illumination on. : display illumination off. : next test step.	
	Display 1 +- Test end [+&-]	: ♣ indication on. : ♣ indication off. : next test step.	
	Display 2 +- Test end [+&-]	: ① indication on. : ① indication off. : next test step.	
	Display 3 +- Test end [+&-]	: △ indication on. : △ indication off. : to 'display when boiler is not in operation'.	

# Starting the boiler

**Before firing the boiler for the first time:**

- **All safety requirements must have been met.**
- **An electrician must have confirmed that the boiler is safe and operating properly.**
- **A plumbing and heating installation engineer must have confirmed that the boiler is safe and operating properly.**
- **The O<sub>2</sub> probe must have been calibrated and an aggregate test and safety test carried out.**  
**See the 'Aggregate test' and 'Safety test' menus.**
- **The boiler's operating parameters must have been checked/adjusted.**  
**As a rule, no changes need to be made to the boiler's factory settings.**  
**See the 'Settings' menu.**
- **The user must have been informed about how the system is operated and how it works.**

## First firing

When the boiler is fired for the first time, it must be fired carefully. This is so that any moisture in the ceramics is evaporated slowly to avoid damage to the ceramics and so that the condensation formed by firing in a cold boiler is evaporated rapidly and ventilated out through the chimney.

The boiler must be fired:

- with a small fire, roughly ten pieces of wood.
- without turbulators.

When the ceramics are dry, the boiler can be fired normally. Check then at the outlet of the flue that the smoke is white and there is no odour.

## Turbulators

The boiler is supplied with turbulators. Their task is to make the flue gases turbulate to extract more heat from the flue gases and thus increase efficiency.

## Flue gas temperature

During combustion, water vapour is formed. This accompanies the flue gases out in the chimney and can condense to form water there, which can have a harmful effect on the chimney.

A low flue gas temperature results in better efficiency but this must be weighed up against the risk of condensation.

Measures to minimise the risk of condensation:

- fit a draught damper.
- insulate the flue pipe between the boiler and the chimney.
- insulate the chimney in cold rooms.
- remove/shorten the turbulators.



***In each case, check the flue gas temperature so that condensation does not form in the chimney.***

# Firing - Operation

After installation, check with the installation engineer that the system is in perfect condition.

Ask the installation engineer to demonstrate the control and functions so that you know how the system works and must be maintained.

Fire carefully the first time or when the boiler has not been fired for a while. This is so that any moisture in the ceramics is evaporated slowly and so that the condensation formed by firing in a cold boiler is evaporated rapidly and goes out with the flue gases.


Under these circumstances, the boiler must be fired:

- with a fire of roughly ten pieces of wood.
- without turbulators.

When the ceramics are dry, the boiler can be fired normally.

## Settings

The basic settings for the lambda control must be set by the installation engineer during installation. We recommend that these settings be used.

 The user must be set the 'Desired flue gas temperature', see 03: TRG setpoint in the 'Settings' menu. During the first few weeks in which the boiler is used, check and note, each time it is fired, the flue gas temperature it reaches when the boiler temperature is 185°F and it is burning properly. Add 50°F to the maximum temperature reached. Then set this value as the 'Desired flue gas temperature'.

## Opening the hatches

Open the hatch with the handle on the front. The hatch is prevented from being opened completely by a latch. Wait 5 - 10 seconds before lifting the latch and opening the hatch. See the adjacent figure.

## Wood filling

The combustion chamber can be completely filled but the quantity of wood must be adapted to heating requirements.

Have just the upper hatch of the boiler open when

adding wood to avoid dropping wood on the damper motors.

Use 19,7 in. wood of a size that allows three pieces to fit side by side. Lay the pieces of wood parallel to each other in the combustion chamber.

Level out the bed of burned wood from the previous firing before inserting new wood.

The wood must be inserted not thrown in. Otherwise there is a risk of the ceramic parts being damaged.

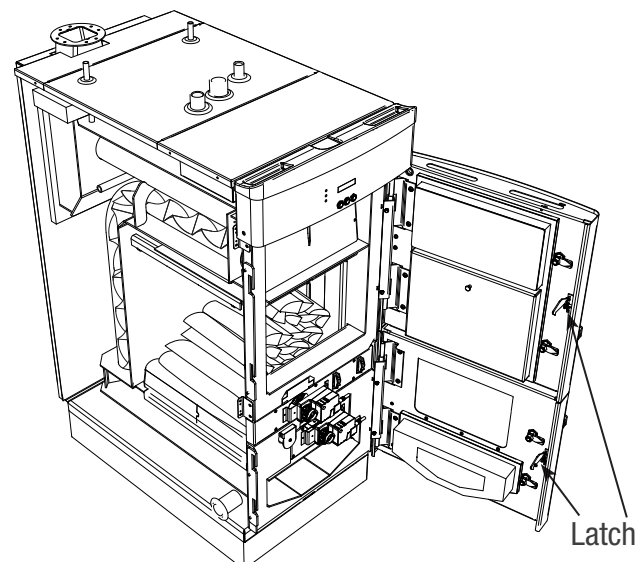
## Two ways of lighting the boiler

### 1. With LPG ignition

- Lay a few smaller pieces of wood across the holes in the grate. Continue by adding sticks and then logs. It is important for the holes in the grate not to be sealed up. Ensure that there are sticks by the LPG hatch's hole.
- Close the upper hatch so that there is a gap of approximately 4 in. Open the lower hatch so that there is room for the LPG ignition device. Light the wood by inserting the LPG ignition device in the opening for LPG ignition. The ignition process takes one to two minutes.
- Close the hatches when the fire is established.

### 2. With a paper fuse

- Layer newspaper and sticks in the base. Then twist the paper fuse up to the wood insertion point. Cover with pieces of wood.
- Light the paper fuse.
- Close the upper hatch when the fire is established.



# Firing - Operation

## Starting firing

The boiler must only be fired or filled when heating requirements and the temperature of the accumulator permit.

*Preferably only add wood when the boiler is switched off, ❄ indication off.*

Pay attention to the pressure in the heating system (water level) before firing.

Have wood to hand near the boiler.



### **RISK OF BURN INJURIES!**

***Always follow the instructions in the display.  
Do not open the hatch if the fan is idle and  
you suspect there may be fire in the boiler.  
There is a risk of flames shooting out.  
Be very careful!***

Press + to start a firing phase.

When + has been pressed, a process starts with the following steps:

- ❄ indication on
- flue fan starts
- charging pump starts
- firing programme starts

The display shows the following in sequence, with different times between each display:



Add wood to the boiler and set fire to it. Close the hatches when the wood has been ignited.

Heating-up  
■■■■■■■■■■■■■■■■■■■■

The growing bar shows the difference between the flue gas and boiler temperatures, TAD.

When the flue gas temperature exceeds the total of the boiler temperature and TAD or 15 minutes have passed, the display switches to alternately showing:

Boiler temp.  
[°F] ###.#

⇕

Exhaust temp.  
[°F] ###.#



### **RISK OF BURN INJURIES!**

***Open the hatch carefully. Wait 5 - 10 s with  
the hatch open but locked by the latch.***

If the ignition fails, the boiler and fan are switched off after a further 30 minutes. The cause may be:

- the fire went out when the hatches were closed because there was too little kindling or the wood used was too damp.
- 'TAD start' is set to a temperature that is too high. See '03:TAD start' in the 'Settings' menu.

The burning time for a full combustion chamber is just over 3.5 hours.

When the wood has been burned up, the ❄ indication goes out and the boiler is switched off.

The smoke from the chimney shall (except for the start-up phase) be white or invisible during the combustion, if the smoke is dark or yellow it is an indication that the combustion is poor or that the fuel is improper for the boiler.

# Firing - Operation

## Filling when the boiler is in operation

Press .

The wood must be added fast and the wood filling hatch must then be closed immediately. Otherwise the control and operation are as described in 'Starting firing'.



### **RISK OF BURN INJURIES!**

*Always follow the instructions in the display.  
Open the hatch carefully. There is a risk of flames shooting out. Be very careful!  
Leave the hatch locked by the latch for 5 - 10 s before opening it.*

## Display when the boiler is switched off

When the wood has been burned up, the boiler is switched off and the display shows:

Boiler temp.  
[°F]      ###.#

## Flue gas temperature too high

If the flue gas temperature exceeds 572°F, the display shows:

Exhaust temp.  
[°F]      ###.#

For safety reasons, the flue gas fan is switched off if the flue gas temperature reaches 662°F. When the temperature has fallen below 572°F, the fan starts again. This prevents damage to the fan and the flue gas temperature sensor.


## Safety functions

When the boiler has not been fired for seven days, the flue gas fan starts and is in operation for two minutes to ventilate the boiler so that it is kept dry. At the same time, the charging pump is activated for 10 seconds. During this process, the display shows:

Protect. func.  
Please wait

When the function has been completed, the display switches to the display for when the boiler is switched off.

## Over temperature in the boiler

When the accumulator tank is fully charged because too much wood has been inserted, the boiler temperature rises to over 194°F and an over temperature situation arises. In this case, the flue gas fan is switched off.  indication flashes and the display shows:

OVER TEMPERATURE  
DO NOT OPEN!

If the boiler's temperature falls below 191.3°F, the secondary air damper is opened fully for 30 seconds, the chimney is ventilated and the primary air damper then controls according to the flue gas temperature's requirements and the secondary air damper controls according to the O<sub>2</sub> value.



### **RISK OF BURN INJURIES!**

*Do not open the boiler's hatches.*



# Handling wood

## Wood

Hardwood generally has a higher energy content than softwood.

The wood must be dry and have a moisture content of  $16 \pm 8\%$ . If the wood is damp, a large part of its energy is used to dry it, combustion is impaired and the risk of tar coating increases.

Oak must be well dried, for more than three years, or mixed with other species of wood to avoid the negative factors of the acid content.

The pieces of wood must be adapted to the combustion chamber. The length should be approximately 19.7 in. and the thickness such that three to six pieces have room across the grate.

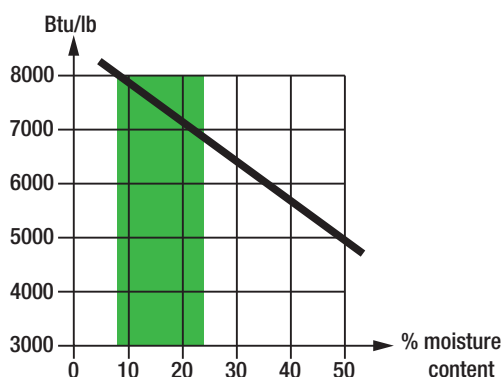
## Storage

After cutting, the wood must be split. The more it is split, the faster and more easily it dries. For pieces of wood that are hard to split, the bark can be peeled off to allow them to dry faster. Fresh wood is easiest to split. The wood must not lie directly on the ground as it will then absorb moisture instead of drying. It should preferably be stored under a roof but so that the sun and wind are able to dry it. Finally, it should be dried in the boiler room two to three weeks before it is used. After this, the moisture content is approximately 20%.

## Heat content

Heat content means the quantity of heat that the boiler can make use of and transfer to the boiler water. Do not confuse this with energy content, which is higher the bigger the piece of wood is. The heat content is higher the drier the piece of wood is, as it does not use as much heat for the drying process. Freshly felled wood has a moisture content of approximately 55%. Wood that has been dried according to our instructions has a moisture content of approximately 20%.

The diagram shows the differences in heat content.



The effects of firing with damp wood are poorer combustion and dirtier emissions, which in turn result in lower efficiency.

This heater is designed to burn natural wood only. Higher efficiencies and lower emissions generally result when burning air dried seasoned hardwoods, as compared to softwoods or to green or freshly cut hardwoods.

### DO NOT BURN:

- (1) Garbage;
- (2) Lawn clippings or yard waste;
- (3) Materials containing rubber, including tires;
- (4) Materials containing plastic;
- (5) Waste petroleum products, paints or paint thinners, or asphalt products;
- (6) Materials containing asbestos;
- (7) Construction or demolition debris;
- (8) Railroad ties or pressure-treated wood;
- (9) Manure or animal remains;
- (10) Salt water driftwood or other previously salt water saturated materials;
- (11) Unseasoned wood; or
- (12) Paper products, cardboard, plywood, or particleboard. The prohibition against burning these materials does not prohibit the use of fire starters made from paper, cardboard, saw dust, wax and similar substances for the purpose of starting a fire in an affected wood heater. Burning these materials may result in release of toxic fumes or render the heater ineffective and cause smoke.



# Sweeping - ash removal

**In a well-swept boiler, less heat accompanies the flue gases out. Check the flue gas temperature. Sweeping to keep costs down is a good idea when the temperature has risen by approximately 80°F compared to a well-swept boiler.**

The Swedish Rescue Services Act specifies how frequently the system must be swept and the time interval between sweeping. When the system is swept by a chimney sweep, all flue gas ducts are swept. Sweeping to keep costs down should take place at shorter intervals. It is done by cleaning the flues with a flue brush.

Tar that forms on the walls of the combustion chamber does not normally need to be removed. A good aid for emptying the boiler of ash is an ash trap, which is connected to a vacuum cleaner.

## Sweeping




### **RISK OF BURN INJURIES!**

**Before sweeping:**

- **Let the boiler cool down.**
- **No fire or embers in the boiler.**

Sweeping is carried out from the front of the boiler.

- Press  and open the hatches.
- Fold down and insert the soot hatch so it covers the opening of the bypass damper.
- Pull out the turbulators.  
Check the turbulators each time you sweep.  
Damaged turbulators must be replaced.
- Sweep the flues with the flue brush.  
Be careful when sweeping the upper flues so that the flue brush does not pass through the protective grating and damage the fan. The flue brush must not be inserted further in than the end of the flue. You will know it is there because less force is required to move it.
- Refit the turbulators.
- Remove and empty the soot hatch and remove any soot that has been deposited on the bypass damper's sealing surfaces. Refit and close the soot hatch.
- Pull out the bypass plate and empty it in the combustion chamber. Refit it.

- Leave an ash layer of a few centimetres to protect the ceramics. Pieces of charred wood can remain. Rake surplus ash down through the grate.
- Rake away the ash in the ceramic duct. Leave a layer of a few centimetres here too.
- Check, after lifting out the grate, that no ash or pieces of charred wood are blocking the secondary air ducts in the ceramics.
- Clean around and in front of the lower ceramics.
- Close the hatches.



***The ash may contain residual embers for a long time after firing. Therefore, keep it in a non-combustible container with a lid. Place the container on a non-combustible base.***

## Sweeping the chimney

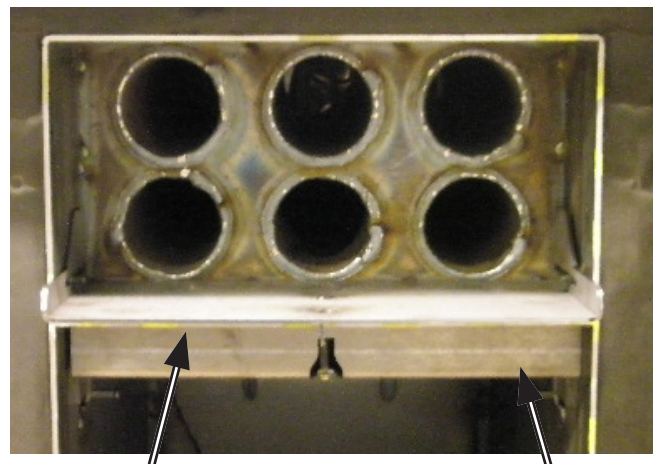
After sweeping the chimney, loosen the wing nuts on the front of the flue pipe and remove the cover so that soot and ash can be removed.

Remove any ash that has fallen down on the fan and in the collection chamber before the boiler is started again.

## Cleaning the fan

When required, remove the fan and clean it. Handle it with care.

- Detach the fan's electrical connector and loosen the nuts that hold the fan in place.
- Clean the fan blades carefully with a brush.
- Refit the fan. Do not forget to connect the power cable.



Soot hatch folded down and inserted

Bypass plate

The figure shows Vedolux 350

# Maintenance

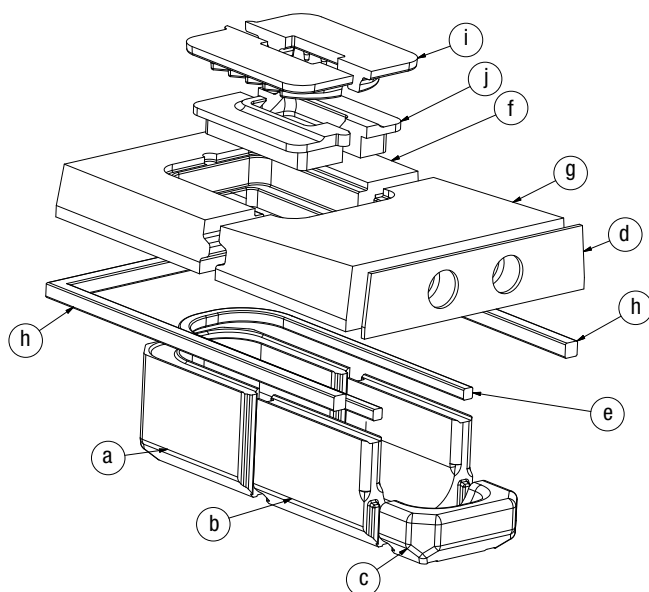
Check regularly that the heating system is in good condition, that there is sufficient water in the system and that there are no leaks.

## Ceramics - grate

The boiler's ceramic parts and grate are wearing parts that need replacement as required. Wearing parts are not covered by any warranty. Small cracks in the ceramics are normal and require no action.

To increase the service life, remember the following:

- Do not remove the ceramics when cleaning the combustion chamber.
- Leave an ash layer of a few centimetres to protect the ceramics. Pieces of charred wood can remain. Rake surplus ash down through the grate.
- Scrape the ceramics carefully when removing ash.
- Fire only with real wood, not plastic, processed timber, refuse or similar.
- The wood must be inserted in the boiler, not thrown.
- If the boiler/ceramics is/are new or has/have not been used for a while, the ceramics must be warmed with a small fire.



- |                          |                           |
|--------------------------|---------------------------|
| a. rear lower            | b. front lower            |
| c. lower front           | d. Plane gasket, ceramics |
| e. Sealing cord          | f. upper rear             |
| g. upper front           | h. Glass-fibre gasket     |
| i. grate, left and right | j. insert, front and rear |

## Venting/filling



**Check regularly that there is sufficient water in the heating system.**

Air may be left in the heating system for a while after installation, for which reason it should be vented a few more times. Check the pressure after venting and add water if necessary.

Water changes its volume with temperature, which affects the pressure in the heating system. Higher temperature produces higher volume and pressure. The expansion tank absorbs the volume changes in the system.



**The pressure in a heating system varies with the temperature. Do not add water unnecessarily.**

## Safety valves

Safety valves must be activated regularly to maintain the safety function.

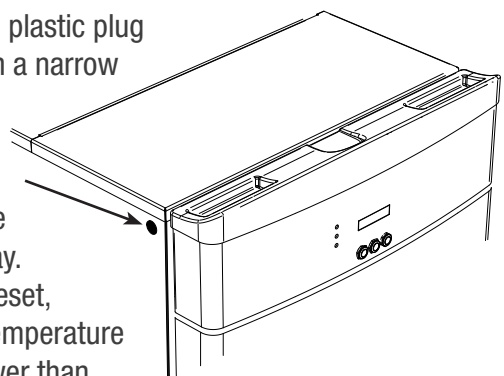
Open the valve manually and check that water flows out and that the valve subsequently closes tight.

## Closed expansion system

The prepressurisation of a closed expansion system should be checked every year or two. The tank may then not be subject to any pressure from the heating system.

## Max. temperature thermal relay, STB

Remove the plastic plug and press in a narrow object to reset the max. temperature thermal relay. When it is reset, the boiler temperature must be lower than 185°F.



**Call an installation engineer if the max. temperature thermal relay trips repeatedly.**

# Maintenance

## Action in the event of a risk of freezing

When it is extremely cold, no part of the heating system must be switched off as there is a risk of bursting.



**Never fire if you suspect that any part of the heating system may be frozen. Call an installation engineer.**

## Heating system switched off

If the heating system is to be switched off for an extended period of time, the water should be drained. Alternatively, anti-freeze can be added to the system water.

Ensure that the anti-freeze contains a suitable quantity of a corrosion-inhibiting additive.

## Draining the boiler

The boiler must not be in operation when it is drained.

Close the valves for the heating system.

Drain the water to a floor drain via a hose connected to the boiler's drain valve.

Create air supply by opening the boiler's safety valve.

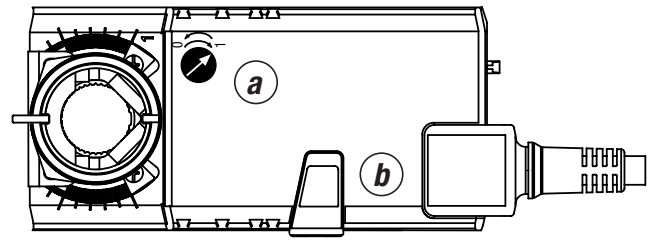
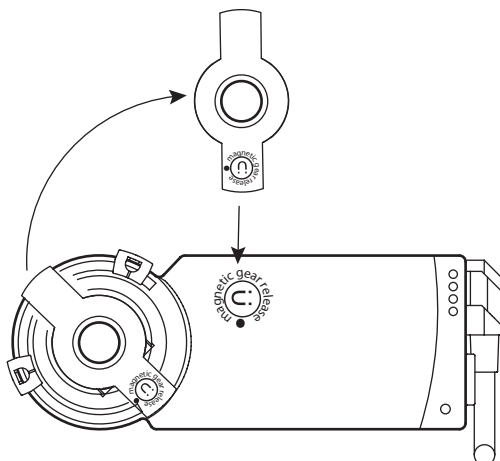


**Always cut the power to the boiler before the boiler water is drained.**

## Air control actuator

There are two variants.

Manual adjustment; the motor is disengaged when the magnet in the mode display is moved to the symbol ①.



a. Choice of direction of rotation. *Must* be in position '1'.

b. Button for manual adjustment.

## Cleaning the boiler

Keep the boiler clean and tidy. Alkaline cleaning agents are a good way of removing soot smudges. Do not use strong solvents.

# Menu system

```
Exhaust temp.
[°F]      ###.#

alternating display

Boiler temp.
[°F]      ###.#
```

Operation display

switches off the boiler.



```
Selection
Information
```

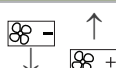
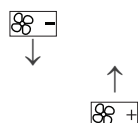
press

```
Boiler set
[°F]      ---.-
```

to proceed, then or to step down/up in the menu.

exits the menu, switches to operation display.

The display returns to operation display if no key has been pressed for 30 minutes and if a fault or over temperature occurs.



```
Serial number
#####
```

```
Selection
Assessate test
```

press

```
O2 calibration +
Test end [+&-]
```

Only available when the boiler is switched off.

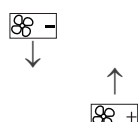
/ activates/deactivates the test point.

to next test point.

and together end the test.

The test is ended with at the last test point or if no key has been pressed for 15 minutes.

The display returns to operation display.



```
Display 3      +-
Test end [+&-]
```

```
Selection
Safety test
```

press

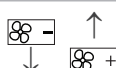
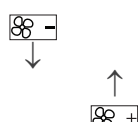
```
Safety test    +
[sec.]         30
```

Only available when the boiler is in operation.

Keep pressed in or press it every 30 seconds.

The test is limited to 30 minutes.

The test ends and the display returns to operation display if the boiler temperature exceeds 230°F or if has not been pressed every 30 seconds.



```
Boiler temp.
[°F]      ---.-
```

```
Selection
Settings
```

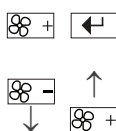
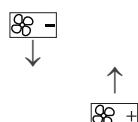
press

```
Code          ###
```

Code = then

The menu is exited with at the last test point or if no key has been pressed for one minute.

The display returns to operation display.




```
11:U2altern. air
[%]          35
```

```
E N D
```

press

# Information - Current operating status

Exit the menu with . The display switches to the operation display. This also happens if no key is pressed for 30 min.

The menu is exited if a fault or over temperature occurs.

Information	Boiler set [°F]      ----	Setpoint for boiler temperature.
Assessate test		
Safety test		
Settings		
E N D	Boiler temp. [°F]      ----	Current boiler temperature.
	Exhaust set [°F]      ----	Setpoint for flue gas temperature.
	Exhaust temp. [°F]      ----	Current flue gas temperature.
	O2 set [%]      ---	Setpoint for oxygen content in flue gases.
	O2 [%]      ---	Current oxygen content in flue gases.
	CO2 set [%]      ---	Setpoint for carbon dioxide content in flue gases. (Calculated from O <sub>2</sub> setpoint)
	CO2 [%]      ---	Current carbon dioxide content in flue gases. Based on CO <sub>2max</sub> for wood being 20.3%.
	Exhaust fan ON/OFF	Operating status, flue gas fan.
	Load PUMP ON/OFF	Operating status, charging pump.
	Primary motor [%]      ---	Current opening position for primary air damper.
	Second. motor [%]      ---	Current opening position for secondary air damper.

# Information - Current operating status

Lambda  
--

Lambda value = excess oxygen value, a measure of how efficient the combustion is.

Based on  $\text{CO}_{2\text{max}}$  for wood being 20.3%.  $\text{Lambda} = \frac{\text{CO}_{2\text{max}}}{\text{CO}_2}$   
Lambda value for good combustion: 1.5 - 1.7.

Efficiency  
ETA-F [%] --

Current combustion efficiency (not to be confused with boiler efficiency).

The calculation is based on a combustion air temperature of 95°F.

Over temp. total  
[%] --

Shows the proportion of over temperature incidents in relation to the total number of operating hours.

> 10 burn-off  
[%] --

Shows the proportion of over temperature incidents (too much wood has been added) in the past 10 firings.

***If the value is > 0%, the quantity of wood added must be reduced.***

Operating hours  
[h] #####

Shows how many hours the boiler has been fired for.  
After 60,000 hours, the counter is zeroed.

Software  
##.##

Software version number.

Serial number  
#####

The regulator's serial/production number.

# Aggregate test

The test is available only when the boiler is not in operation.

When the test is carried out, there must not be any risk of the boiler being overheated.



**There must be no fire or embers in the boiler when calibrating the O<sub>2</sub> probe.**

The O<sub>2</sub> probe is calibrated automatically when the boiler has not been fired for 48 hours and the probe has been in operation for more than 200 hours since the previous calibration.

Press + and - at the same time to end the test.

Information
Aggregate test
Safety test
Settings
E N D

O<sub>2</sub> sensor +-  
Test end [+/-]

+ Calibrate, takes 10 minutes →  
- No calibration,  
on to next test step.

Calibration  
[sek] ###

Exhaust fan +-  
Test end [+/-]

+ : fan started.  
- : fan stopped.  
 : next test step.

Load pump +-  
Test end [+/-]

+ : charging pump started.  
- : charging pump stopped.  
 : next test step.

Primary motor +-  
Test end [+/-]

+ : primary air damper opened  
- : primary air damper closed.  
 : next test step.

Second. motor +-  
Test end [+/-]

+ : secondary air damper opened.  
- : secondary air damper closed.  
 : next test step.

C/O contact +-  
Test end [+/-]

Not used!

: next test step.

Door opener -  
Test end [+/-]

Not used!

: next test step.

Lighting +-  
Test end [+/-]

+ : display illumination on.  
- : display illumination off.  
 : next test step.

Display 1 +-  
Test end [+/-]

+ : ♣ indication on.  
- : ♣ indication off.  
 : next test step.

Display 2 +-  
Test end [+/-]

+ : ① indication on.  
- : ① indication off.  
 : next test step.

Display 3 +-  
Test end [+/-]

+ : △ indication on.  
- : △ indication off.  
 : to 'display when boiler is not in operation'.



# Safety test


The test can only be selected when the boiler is in operation.

Before the test, the boiler must have been in operation long enough that its power corresponds to normal operation.

Information	
Assesate test	
Safety test	
Settings	
E N D	

Safety test+  
[sec.] 30


Boiler temp.  
[°F] ---

During the test,  must be kept pressed in or be pressed every 30 seconds.

The test is limited to maximum 30 minutes.

When the boiler temperature has risen to 203 – 212°F, the max. temperature thermal relay, STB, will be tripped and the fan will stop: This is displayed after a few seconds with 'STB tripped'. The test has been completed with a positive result.

Testing the thermal valve, if one is fitted:

If you press  after STB has been tripped, the charging pump is switched off until the boiler reaches 230°F so that the thermal valve, STW, can be tested. STW should now keep the boiler's temperature below 230°F. If it does, the test of the thermal safety valve has been completed with a positive result.

# Efficiency test

The efficiency test is performed with the boiler connected to a partial storage, due to that the boiler can be operated at nominal output even when the heat demand is low. The efficiency for the combustion will be the same even if the heat demand is high or low.

The heat demand may affect the efficiency for the complete installation by the heat losses, the heat losses will be the same regardless the heat demand; but will be a greater part compared with the used heat if the heat demand is low.

The location of the boiler and storage tank will affect the heat losses and thereby the efficiency, if the installation is located in a heated area the heat losses will be smaller and if the heat losses can be used to heat a living area the efficiency will increase. If the installation are located in a cold building the heat losses will be both greater and there will not be any use for the heat losses.

The efficiency can be calculated from higher (HHV) or lower heat value (LHV). An efficiency calculated from LHV will give a higher result in percent compared with a calculation from the HHV. The efficiency for Vedolux is calculated from the HHV.

The highest efficiency for the boiler will be found when it is operated at nominal output, all attempts to increase or reduce the output from the boiler risk to affect the efficiency in a negative way. The output from the system shall be controlled by the output from the accumulator. During start up and end phase the content of CO in the flue gas can be significant, but when the combustion temperature is high and the combustion is normal there will only be a small content of CO in the smoke, less CO if the fuel are well seasoned but it can be a quite high content if the fuel are damp. CO is invisible, odorless gas. CO are toxic and can be deadly. Pay attention to leakage from the boiler or flu gas duct. Smoke monitors are recommended to detect leakage.

CO, average in dilution tunnel:

Boiler	Cat I >15% load	Cat IV 100% load	Unit
Vedolux 350	0.06	0.08	g/min
Vedolux 450	0.06	0.012	g/min
Vedolux 650	0.18	0.013	g/min



# Settings

Before the boiler is started for the first time, the requirements for testing or operation must be met. The following settings must also be set.

**Settings must only be set by a person with knowledge about the functions.**

**After these settings have been set, an aggregate test and a safety test must be carried out.**

Information
Aggregate test
Safety test
<b>Settings</b>
E N D

Code
###

A random number is displayed.

Press and confirm with .

01: Language
English [GB]

Language selection.

Step with or until the desired language is displayed. Confirm with .

02: Boiler set
[°F] 85

To reduce the risk of an over temperature situation, the boiler power is reduced by approximately 20% if the boiler temperature exceeds the setpoint by more than 34.7°F.

Factory setting: 185°F Setting range: 167 – 185°F

03: Exhaust set
[°F] 140

Desired flue gas temperature, TRG.

Factory setting: 356°F Setting range: 239 – 464°F

04: O <sub>2</sub> set
[%] 6.0

Desired O<sub>2</sub> value during firing, affected by the moisture content of the wood.

Moisture content: 

Low
4.0

 $\longleftrightarrow$ 

Normal 16 ±8%
6.0

 $\longleftrightarrow$ 

High
8.0

Factory setting: 6.0% Setting range: 4.0 - 8.0%

05: TAD start
[K] 40

Function that checks the fire in the boiler during ignition. If the fire is sufficient, combustion control is connected. If not, the boiler is switched off.

Factory setting: 104°F Setting range: 77 – 257°F

TAD = difference between flue gas and boiler temperatures.

06: Switch-off
O <sub>2</sub> /TAG

When the wood has been burned up, the boiler is switched off via the O<sub>2</sub> value or the flue gas temperature.

O<sub>2</sub>: **should be standard.** Produces easier firing and a larger quantity of charred wood residue.

TAG: recommended only if the wood is bulky or very damp.

Produces a minimum quantity of charred wood residue.

Factory setting: O<sub>2</sub>

Settings: O<sub>2</sub> / TAG

10: U1 altern. air
[%] 45

If the flue gas temperature sensor or O<sub>2</sub> probe is defective, the primary air is set to this value. **Only for emergency operation.**

Factory setting: 45%

Setting range: 0 - 100 %

11: U2 altern. air
[%] 35

If the flue gas temperature sensor or O<sub>2</sub> probe is defective, the secondary air is set to this value. **Only for emergency operation.**

Factory setting: 35 %

Setting range: 0 - 100 %

# Warnings and alarms

*The emergency program is intended only for short-term operation.*

*Longer operation can damage the system.*

*The fault must be remedied as soon as possible.*

## The max. temperature thermal relay has been tripped - no operation possible.

STB triggered  
Reset!

alternating display

△ indication: On.

Cause: Boiler temperature over 203°F on account of too much wood, a power cut or a fault in the heat removal, in the charging pump or in the charging valve.

Boiler temp.  
[°F] ###.#

Remedy: Add a smaller quantity of wood. Check the heat removal.

Reset: Unscrew and remove the protective cover on the max. temperature thermal relay, STB, and press in the key below it when the display shows 'Boiler temperature 185°F'. The fault is deleted after a few seconds and the boiler can be started manually.

Control measures: The flue gas fan and charging pump are switched off.  
primary air, V1 = 0%  
secondary air, V2 = min. 25% open.



**RISK OF BURN INJURIES!**

**Do not open the boiler's hatches.**

**Contact an installation engineer if the fault occurs repeatedly.**

## Incorrect measured values for the boiler temperature - no operation possible.

Boiler temp.  
measur. error

alternating display

△ indication: On.

Cause: Measured value under -4°F or over 302°F.

Remedy: Check the contact and cable. Change the sensor if necessary.

Reset: Automatically when the cause has been remedied.

Boiler temp.  
[°F] ###.#

Control measures: The flue gas fan and charging pump are switched off.

primary air, V1 = 0%  
secondary air, V2 = min. 25% open.

## Flue gas temperature too high - no correct operation possible.

Exhaust temp.  
too high

alternating display

△ indication: Flashing.

Cause: Flue gas temperature over 572°F.

Remedy: Close the hatches as soon as possible or clean the boiler after firing.

Reset: Automatically at a flue gas temperature under 572°F.

Exhaust temp.  
[°F] ###

Control measures: Flue gas temperature over 662°F: The flue gas fan is switched off.

Flue gas temperature under 572°F: The flue gas fan starts.



**RISK OF BURN INJURIES!**

**Do not open the boiler's hatches.**

# Warnings and alarms

## Over temperature - no correct operation possible.

Over temp.  
DO NOT OPEN!

alternating display

⚠ indication: Flashing.

Cause: - Boiler in operation, boiler temperature  $\geq 194^{\circ}\text{F}$ .  
- Too much wood or fault in the charging pump or accumulator control.

Remedy: Add a smaller quantity of wood or remedy another fault.

Reset: Automatically at a boiler temperature under  $194^{\circ}\text{F}$ .

Control measures: Boiler temperature over  $194^{\circ}\text{F}$ : The flue gas fan is switched off  
primary air, V1 = 0%  
secondary air, V2 = min. 25% open.

Boiler temperature under  $194^{\circ}\text{F}$ : The flue gas fan starts  
V1 and V2 work to the set values.



**RISK OF BURN INJURIES!**

**Do not open the boiler's hatches.**

## Incorrect measured values for the flue gas temperature - operation with automatic emergency program.

Exhaust temp.  
measur. error

alternating display

① indication: On.

Cause: Measured value under  $-4$  or over  $932^{\circ}\text{F}$ .

Remedy: Check the contact and cable. Change the sensor if necessary.

Reset: Automatically when the fault has been remedied.

Control measures: The regulator works with primary air, V1, and secondary air, V2,  
replacement air flow rate.

After firing, the boiler must be switched off with .

No bar is displayed when the firing begins..

## Frost protection - operation with automatic emergency program.

Frost protection

alternating display

① indication: On.

Cause: The boiler temperature is lower than  $44.6^{\circ}\text{F}$  when the boiler is switched off.

Remedy: Fire.

Reset: Fire.

Control measures: Automatically during firing or when the boiler temperature is over  $46.4^{\circ}\text{F}$ .

The charging pump starts. This reduces the risk of freezing on account of the flowing water.



**Never fire if you suspect that any part of the heating system may be frozen. Call an installation engineer.**

## Incorrect measured values for the O<sub>2</sub> probe - operation with automatic emergency program.

O<sub>2</sub>  
measur. error

alternating display

① indication: On.

Cause: The probe heating has been interrupted. Cable fault or short circuit.  
Remedy: Check the contact and cable. Remove and clean the O<sub>2</sub> probe.  
Replace the probe if necessary.

Reset: Automatically when the cause has been remedied and the O<sub>2</sub> probe has been calibrated.

Control measures: The regulator works with V1 and V2 replacement air flow rate.


After firing, the boiler must be switched off with .

Remedy the cause as soon as possible.

# Troubleshooting

<b>The boiler burns poorly.</b>	Damp wood.	A ceramic boiler requires a high combustion temperature. To achieve this, the wood must be dry with a moisture content of $16 \pm 8\%$ .
	The wood is not adapted to the boiler.	Its length should be 19.7 in. Its thickness should be such that three to six pieces of wood have room on the width of the grate.
	Shaped wood, studs.	If evenly shaped pieces of wood are stacked on top of each other, they form a solid lump of wood with little surface for the fire to gain a hold on. Insert the wood so that there is air between the pieces.
	The wood gets stuck.	This occurs when the wood is bent and not adapted to the combustion chamber. Adapt the wood to the boiler.
	The chimney duct continues downwards from the connection to the boiler.	Turbulence may be formed, which takes away part of the draught. Fill the underlying part with sand.
	Insufficient supply air.	The supply air duct for the boiler room must have at least the same area as the flue. Check that the supply air valve is open.
<b>Smoke from the boiler is entering the boiler room.</b>	Incorrect settings. The O <sub>2</sub> probe has not been calibrated.	Check the settings and calibrate the O <sub>2</sub> probe.
	Insufficient supply air.	See above There must be a fresh air intake, > Ø7.1 in.
	Mechanical ventilation.	Any mechanical ventilation in the room must not create any negative pressure that disturbs the operation of the boiler.
	Insufficient basic draught in the chimney.	See chimney requirements.
	Smoke entering the boiler room when wood is inserted.	Check that the bypass damper is working properly.
<b>High flue gas temperature.</b>	Tar and soot in the tubes.	Caused by incorrect combustion. Check the wood, the draught, the supply air and the operation. Sweep the boiler.
<b>Tar and a lot of soot in the tubes.</b>	Incorrect combustion.	See the item about high flue gas temperature. Too much wood in relation to the heating requirements or damp wood.
	Incorrect connection.	Check.
<b>Heat is not transferred from the boiler to the accumulator.</b>	Circulation pump too small.	The pump must have sufficient capacity so that it can transfer the heat. Replace with a bigger pump.
	Air.	Vent.
	Fault in accumulator control.	Check that the charging package is working properly.
<b>The fan does not start.</b>	Switches in position O.	Switch the switches to position I.
	Forgot to connect the quick connector.	Connect the quick connector.
	Overheating protection triggered.	Reset the overheating protection.
<b>The safety valve opens when the system becomes hot.</b>	Expansion tank too small.	See the 'Expansion system' section.
	Prepressurisation in the expansion tank too high/low.	Check the pressure in the tank.

# Summary - faults, functions and control measures

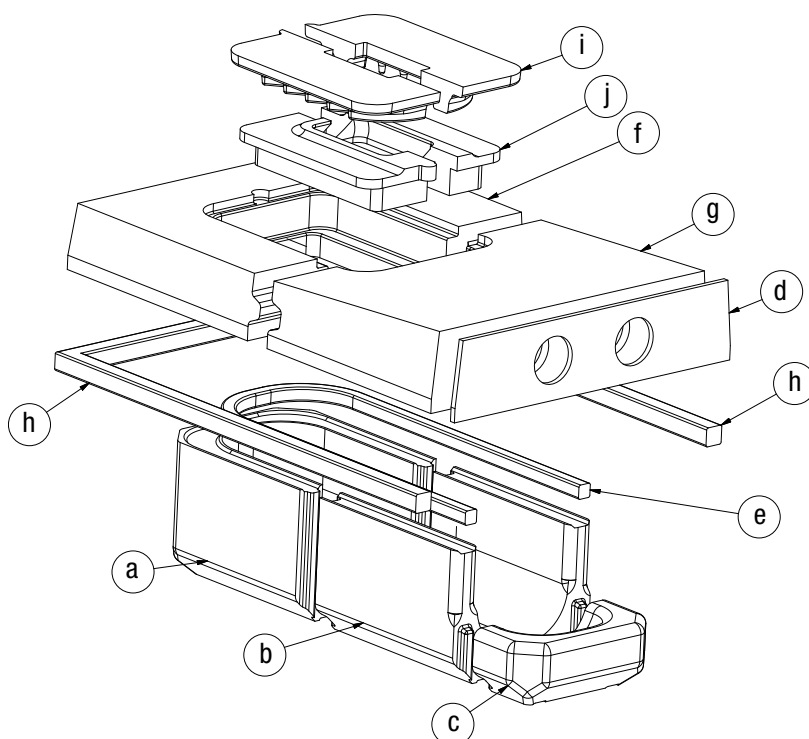
<b>Power cut.</b>	Return to the operating status that existed before the power cut when the power returns.
<b>Over temperature in the boiler.</b>	$\geq 194^{\circ}\text{F}$ : the fan is switched off. $\leq 192^{\circ}\text{F}$ : the fan starts.
<b>Incorrect measured value for boiler temperature.</b>	The fan and charging pump are switched off. The boiler cannot be started.
<b>Incorrect measured value for flue gas temperature.</b>	The boiler can be started. The regulator works with V1 and V2 replacement air flow rate. The boiler must be switched off manually after firing. The bar is not displayed when firing begins.
<b>Incorrect measured value for the <math>\text{O}_2</math> probe.</b>	The boiler can be started. The regulator works with V1 and V2 replacement air flow rate. The boiler must be switched off manually after firing.
<b>Switch off on flue gas temperature. Not recommended.</b>	The boiler is switched off if the flue gas temperature, after 30 minutes of operation, is lower than 25% of the set flue gas temperature for 15 minutes. (TRG = flue gas temperature)
<b>Frost protection.</b>	Boiler switched off The charging pump starts at a boiler temperature $< 45^{\circ}\text{F}$ . If the temperature exceeds $46^{\circ}\text{F}$ , the charging pump is switched off.
<b>Protection for flue gas fan and flue gas temperature sensor in connection with over temperature.</b>	Flue gas temperature $\geq 662^{\circ}\text{F}$ : the flue gas fan is switched off. Flue gas temperature $\leq 570^{\circ}\text{F}$ : the flue gas fan starts.
<b>Safety test.</b>	Limited to max. 30 minutes and ended or interrupted automatically if: 1) The boiler temperature is $\geq 230^{\circ}\text{F}$ 2)  has not been activated every 30 seconds.
<b>Calibration of <math>\text{O}_2</math> probe.</b>	Automatically when the boiler has not been fired for 48 hours and the probe has been in operation for more than 200 hours since the previous calibration.
<b>Safety functions.</b>	If the boiler has not been fired for seven days, the flue gas fan starts for two minutes and ventilates the boiler with fresh air to keep it dry. At the same time, the charging pump is activated for 10 seconds.
<b>TAD start.</b>	If 'TAD start' is set to a temperature that is too high, the control will interpret it as failed ignition and switch the boiler off. See '03:TAD start' in the 'Settings' menu.

# Component specification

## Common components

## Vedolux 350

210025	Lambda control	1	700448	Ceramics, upper rear	1
210198	Boiler temperature sensor	1	700449	Ceramics, upper front	1
210199	Flue gas temperature sensor	1	700450	Ceramics, rear lower	1
440440	Lambda sensor	1	700451	Ceramics, front lower	1
500015	Fan	1	700452	Ceramics, lower front	1
500040	Damper motor	2	700559	Ceramic grate, left and right	1
440002	Tube cleaner	1	700454	Plane gasket, ceramics	1
711396	Ash rake	1	700460	Sealing cord	1
440227	Powerjet LPG burner	1	232256	Turbulator, 1230 mm	3
710260	Turbulator tool	1	440011	Spring steel shaft	1
700565	Fan gasket	1	700465	Gasket, upper hatch	1
			700464	Gasket, lower hatch	1
			300014	Glass-fibre gasket, 20 x 20 (m)	1.6
			700560	Ceramics, lower hatch	1
			700648	Ceramic insert, front and rear	1



- a. Ceramics, rear lower
- b. Ceramics, front lower
- c. Ceramics, lower front
- d. Plane gasket, ceramics
- e. Sealing cord
- f. Ceramics, upper rear
- g. Ceramics, upper front
- h. Glass-fibre gasket
- i. Ceramic grate, left and right
- j. Ceramic insert, front and rear

**Vedolux 450**

700448	Ceramics, upper rear	1
700449	Ceramics, upper front	1
700450	Ceramics, rear lower	1
700451	Ceramics, front lower	1
700552	Ceramics, lower front	1
700566	Ceramic grate	1
700454	Plane gasket, ceramics	1
700460	Sealing cord	1
232257	Turbulator, 1430 mm	3
440011	Spring steel shaft	1
700475	Gasket, upper hatch	1
700464	Gasket, lower hatch	1
300014	Glass-fibre gasket, 20 x 20 (m)	1,6
700560	Ceramics, lower hatch	1
700648	Ceramic insert, front and rear	1

**Vedolux 650**

700402	Ceramics, upper rear	1
700401	Ceramics, upper front	1
700644	Ceramics, rear lower	1
700645	Ceramics, front lower	1
700643	Ceramics, lower front	1
700567	Ceramic grate	1
700404	Plane gasket, ceramics	1
711192	Sealing cord	1
232255	Turbulator, 1608 mm	3
440013	Spring steel shaft	1
700467	Gasket, upper hatch	1
700468	Gasket, lower hatch	1
300014	Glass-fibre gasket, 20 x 20 (m)	1,6
700560	Ceramics, lower hatch	1
700650	Ceramic insert, front and rear	1
700651	Ceramic lintel	1



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